# User Manual

Gasoline injector tester equipment

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With the rapid development of auto industry, the main system of automobile also have been controlled by computer, but it's easily to shorten its lift if can not be maintained and safeguarded well. As we know, the engine system always works in a varying state, for example, starting coldly and hotly startup, running rapidly, acceleration and deceleration etc. Under different operating state of medium low or full load, the motorcycle need different density of mixed gas, which leads to the oil consumption of oil supply system increasing and burning incompletely, waste gas pollution, exceed the environmental protection standard much more. If it still can't get good maintenance and safeguard, which will cause the engine unable to accelerate, the fuel injector works badly in atomizing, can't startup smoothly, accelerate unsteadily and so on. So it's very important to maintain and safeguard correctly and on time.

#### I. Technical parameter

Dimensions: 400mm (length) x510mm (wide) x450mm (height)Weight: 25kgPower supply: 85-132vac/170-264vac47-63HzFuel tank capacity: 2.4LTest tube capacity: 120ccUltrasonic wave frequency: 38-39KHzUltrasonic wave frequency: 38-39KHzUltrasonic wave power: 100WRotate speed: 0-9975r/min, Step: 25r/minPulse width: 0-30ms, step 0.1msCount: 0-9975times, step: 25timesTime: 0-9975s, step: 5sPressure of fuel system: 0-6.2kg/cm²(can be adjusted)Flow of fuel system: 4L/minTest cylinder: 6 cylinder.

#### II. Specifications & Functions.

Fuel Injector test and cleaner mainly apply to fuel injector testing, cleaning and quality analyze.

1.To test and analyze the injecting state

- 2. To test the dribbling, angle and atomizing of injector
- 3.To test the injecting volume and uniformity.

4.To test the physical and chemical cleaning of the blocked or trouble injector, ultrasonic cleaning, test cleaning and on-vehicle cleaning.

5.To test the open and close injecting pressure of the injector.

6.Can clean the automobile engine without dismantling (should choose matched connector).

7.Can operate the auto static test, dynamic test and selective test with the injecting dribbling, angles, atomizing, uniformity of one or six injectors, can simulate any state of the automobile to observe the complete process of injectors

8.Can operate automatically, reversely, and ultrasonic cleaning with one or more injectors at different state, such as high resistor, low resistor, electric voltage and electric current.

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9.Can test by count mode and timing mode. With background light, can watch the working condition of injectors.

10.If use new type injector, just need to choose the matched connector and replace the O-ring.

11.If adopts to united design of microcomputer skill and intelligent engine, and suppose driving power and specified injecting protection system, ensure to operate the test and clean at any mode such as high resistor, low resistor, electric voltage and electric current.

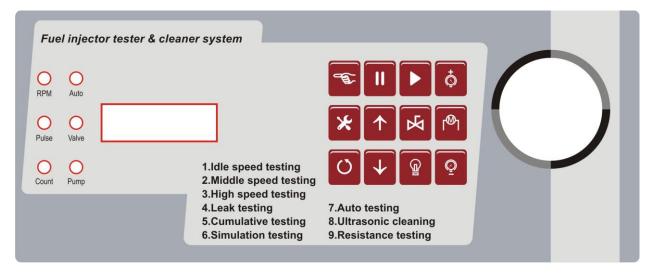
12. Have powerful, safe and time ultrasonic cleaning system.

13.If uses environmental protective and safe test fluid and cleaning detergent, accords with Montreal Agreement, innocuous, with no peculiar smell, non-voltage and can be reclaimed repeatedly and effective, its innocuous with the operators.

Warning: It would probably corroded the O-ring if using other brands test liquid. Please use our company test and cleaning liquid.

# III. The operation of injector test and clean machine

#### Panel direction and Key description: 1.



A. Fn Key

Press and display in turn:

- 1. Idle speed testing
- 5. Cumulative testing
- 9. Resistance testing
- 2. Middle speed testing 6. Simulation testing
- 3. High speed testing 7. Auto testing

4. Leaking testing 8. Ultrasonic cleaning

After select, at the first digital display number( blue number) indicates current option. Press confirm. In this process, the pump work automatically after five seconds, the injector pulse starts to output, after the end of the work, the pump automatically shut down.

B. Pause

Press this key to pause Current procedures, press again to continue.

C. Enter





When power on and default light on. Press this key to select rmp, pulse, count. Which light on when select which parameters. Within 1, 2, or 3 can be arbitrarily set its parameters; Or in the option 1, 2, or 3 work can be set arbitrary parameters.

E. Reset



Press this key to return initial state.



Press this key to increase or decrease the speed, pulse and count number.



Press this key to turn on the backlight and press again to turn off.

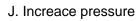
H. Valve



Press this key to open solenoid valve and fuel return, the test liquid will return back fuel tank. Press again to close.



Press this key to open the pump and press again to close.



Press this key to increace the fuel pressure.



K. Decrease pressure

Press this key to decrease the fuel pressure.

#### The detail step of injector test and clean machine. 2.

The first step: remove the injector from car, and mark out one by one, test the resistance of injector by

digit multimeter, the test result should be, the resistance difference of injector should not be less than  $1\Omega$ , or else, the injector should be changed.

#### The second step: connect with power

Connect the power with the right side power plug, use 220V alternating current, and turn on the power switch at the right side of machine.(the screen shows 2000)

#### The third step: Test the height level of the test liquid.

Check the right side of the machine (please close the solenoid valve). As usual, put 1L, if more than 1L or keep putting, the liquid will overflow from the behind hole.

Pay attention: Please do not turn on the pump when the test liquid is not enough, or else, the pump maybe burn out.

Pay attention: The test machine use testing liquid, the ultrasonic use cleaning liquid. Do not using wrong.

#### 3. Choose the test item

#### a. Dribbling test

Select the corresponding connectors and fit them on the injectors, then check the breakage and distortion of the O-ring of the injector (replace it if damaged).Put the injectors on the test stand, set the pressure to the manufacturer specified value (10% higher is the best), observe the dribbling state, replace the injector if the dribbles one more drop in 1 minute (or identify it according technical standard).

#### b. Test the injector angle and atomization states.

Press SELECTION, and enter into the cleaning test, and observe injecting angle and atomizing states, Injecting angles should be identical(or identify it according to technical standard), and injecting well distributed without jetting, or replace the injectors.

#### 4. Automatic testing and cleaning

Before automatic testing and cleaning, press Option 7 and press Enter to work. Please adjust

pressure within test system range (10% higher is the best), then press AUTO key to enter into the

automatic test and cleaning mode, during this program, press Reset , the system will back to initial state.

#### a. Test mode at idling speed (showing 1)

Conduct the injecting test as follows:

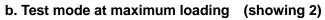
Injecting RPM: 750/min

Pulse width: 3ms

Count: 3000

Timing: 160s

When the producer is over, observe the injecting uniformity, and replace or clean it if the volume over 9%



Conduct the injecting test as following:

Injecting RPM: 2400r/min

Pulse width 12ms

Count 1000

This program can observe the injecting volume at the maximum loading

# c. Test mode at high speed (showing 3)

Conduct the injecting test as following:

Injecting RPM: 3000r/min Pulse width 6ms

Count 1000

Timing 20s

This program can observe the working state at the high speed.

## d. Dribbling test (showing 4)

Pump working and time decrease from 60s to 0.

## e. Cumulative testing (showing 5)

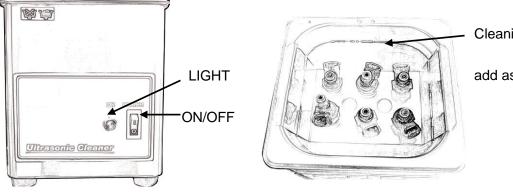
In this program, 750rpm,1500rpm,3000rpm do 500 times for each one, to check the total fuel amount after cumulative.

#### f. Simulation testing (showing 6)

In this program, injectors simulate engine from low to high speed.

# IV. The ultrasonic cleaner operation

Connect the cleaned injectors with pulse line and put it in the ultrasonic injectors frame. Put into the special cleaning liquid (normally the liquid level is 1/3 of the cleaning groove), turn on the ON/OFF. Moreover, to select 8 (Ultrasonic cleaning) and enter, then the injectors have pulse signal output.



Cleaning liquid:Please

add as the picture shows

# V. <u>Resistance testing</u>

To select number 9 and connect injector with pulse line which has marked "1". Press enter and then the resistance data will showing in the screen



Brand	Model	System Pressure
		(Kg/cm <sup>2</sup> )
MAZDA	323	2.0-2.2
	626	2.5-2.9
	929	2.5-2.9
BMW	528	2.7-2.9
MERCEDES-BENZ	2.3L	2.04-4.08
	2.6L	2.04-4.08
	3.0L	2.04-4.08
VOLVO	VOLVO	2.7-2.9
NISSAN	BLUE BIRD	2.5
	MAXIMA	2.5
	300ZX	2.06-2.55
FORD	TEMPO2.3L	2.8
	LINCOLN CITY	2.06-3.08
GM	BUICK CENTURY	2.9-3.3
	BUICK AVENUE	2.9-3.3
	CADILLAC5.7	2.9-3.3
	CHEVROLET LUMINA	2.9-3.0
	CHEVROLET CORSICA	2.9-3.0
MITSUBISHI	V6	3.5
VW	JETTA	2.7-2.9
VW	SANTANA 2000	2.2-2.65
DAEWOO	DAEWOO	2.8-3.0
HYUNDAI	SONATA	2.65-2.75
ΤΟΥΟΤΑ	CROWN3.0	2.84
	PREVIA	2.7-3.3
	LEXUS 300L \$400	2.65-3.04
	CAMRY3.0	2.65-3.04
	LAND CRUISE	3.0
	CORONA	2.7-3.1
	ACCORD2.0、2.2	2.85
HONDA	CIVIC1.5L	2.55-2.85
	LEGEND3.2L	2.7-3.04
CHRYSLER	CHEROKEE213	2.73
	DODGE3.3L	3.73
AUDI	SIX CYLINDER	2.8-3.0
	FOUR/FIVE CYLINDER	4.5-5.0

